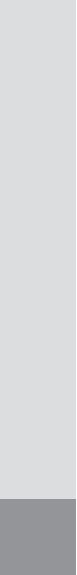
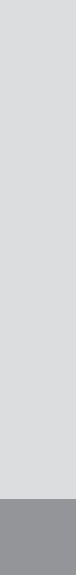
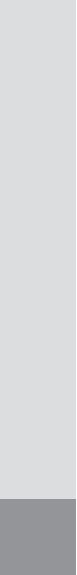


Mn	P	S	Ni	Cr			MPa	MPa		J		
2.0	0.02	0.01	9.5	19.5			403	572	45	79		
5.09	0.01	0.01	17.06	17.79	Mo 2.80		370	520	42	196 83 257 70		
1.17	0.027	0.004	13.28	19.11								







Memo

DW-T

DW

0.9 1.2mm

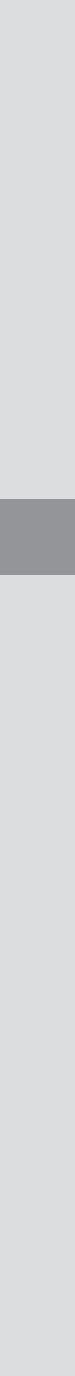
1.576b38597 737b9e30f

/

TIG



T
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3.

1

TIG

TIG

2

1

2

