







**Kobelco  
Flux-Cored Wires  
Shine  
in  
Various  
Applications**

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Type of cored flux	Suitable Shielding gas	Welding position	Brand name	Intended usage and features
Rutile	Ar- CO <sub>2</sub>	F, HF	<b>DWN-70S</b>	Suitable for 9Ni steel
			<b>DWN-82</b>	Suitable for Inconel and dissimilar metal welding
			<b>DWN-625</b>	Suitable for Inconel 625 and dissimilar metal welding
			<b>DWN-625M</b>	Suitable for super stainless steel and dissimilar metal welding







**Kobelco's Innovative Stainless Steel Flux-Cored Wires  
Attract a Number of Visitors to AWS Show 2003**

<b>Brand</b>	<b>PWHT</b>	<b>0.2%OS (MPa)</b>	<b>T.S. (MPa)</b>	<b>El. (%)</b>	<b>R.A. (%)</b>
<b>DWA-81B2</b>	690 x 1hr				