



rcu r y: t t

The Propitious Year 2008

(1) SHELL BUTT JOINTS

The welding of shell-to-shell girth butt joints, shell-to-shell seam butt joints, channel-to-channel flange girth butt joints, and channel-to-shell girth butt joints begins by preparing the joint with either a double-V groove (for wall thickness of 50 mm or less) or a single-V narrow groove (for thicker walls). Double-V-groove joints are joined by SAW, and narrow single-V-groove joints are joined by

inner side, ate butt weldiid from the S11777.42(3.8(and semitic GM04d

MANUFACTURING
AND SERVICE

THE
GUARANTEE:

QTE

QUALITY PRODUCTS
TECHNICAL SUPPORT
QUICK DELIVERY



an international business segment of KOTAC Welding Gr.