

t > 50

≤ 0.18

溶接構造 適用 板厚 化学成分
及 7D

化学成分

K-TEN700 6 ≤ t ≤ 100

必要に応じ添加する

0.04 ≤

≤ 0.09

K-TEN540-R 6 ≤ t ≤ 50

≤ 0.28

≤ 0.55

0.025 ≤ N ≤ 0.015

K-TEN670-R 6 ≤ t ≤ 16

≤ 0.4

耗 鋼 K-TEN AR340W

≤ 1.80 ≤ N ≤ 0.025 ≤ P ≤ 0.015 ≤ S ≤ 0.25

K-TEN AR390

K-TEN AR120

12 < t ≤ 32

+10

-10

+5

20 < t ≤ 32

32 < t

-10

-15

12 < t ≤ 32

K-TEN780A 50

32 < t

32 < t

32 < t

K-TEN610CF

K-TEN780CF

≥ 19

-40

K-TEN610CF

≥ 15

≥ 24

≥ 19

K-TEN610CF

≥ 26

K-TEN610CF

> 92

K-TEN610CF

No.5

≥ 27

K-TEN670-R

No.5

-20

+10

-5

20 < t ≤ 32

-10

K-TEN AR320W

K-TEN AR340W

20 < t ≤ 32

32 < t

-10

-15

K-TEN AR320C

K-TEN AR360C

K-TEN AR400C

K-TEN AR320

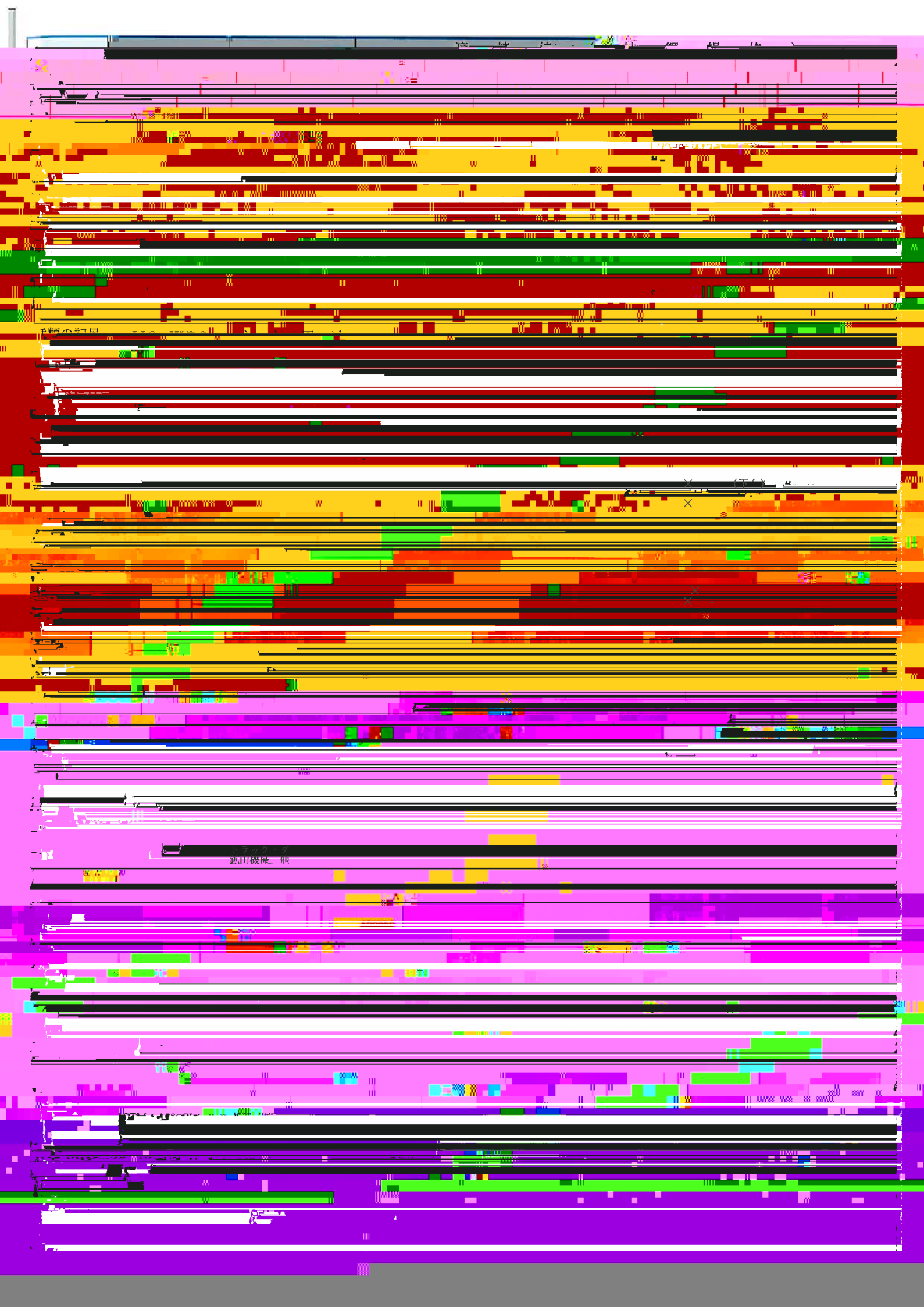
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K-TEN AR340

K-TEN AR360

K-TEN AR400

-5



K-TEN, K-TEN-CF, K-TEN-R

板厚
5 ≤ t < 6
6 ≤ t < 7
7 ≤ t < 8
8 ≤ t < 9
9 ≤ t < 10
10 ≤ t < 11
11 ≤ t < 12
12 ≤ t < 14
14 ≤ t < 25
25 ≤ t < 28
28 ≤ t < 32
32 ≤ t < 36
36 ≤ t < 40
40 ≤ t < 45

90 ≤ t ≤ 100

注: 1. 枠内の数値は製造できる最

